

PRELIMINARY ISSUE

17.07.15

DART AEROSPACE LTD

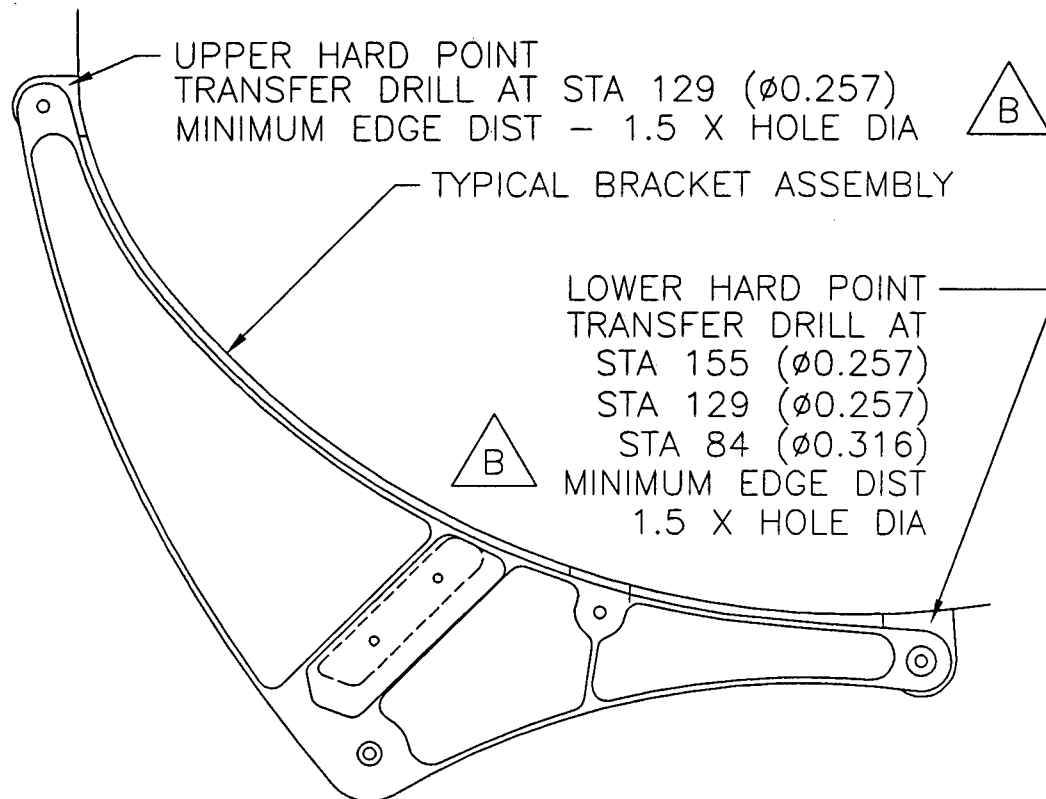
Engineering Change Notice

Date: 97/09/09	ECN #: 020
Project No.: D412-630	Created By: KE
Project Name: DND Folding Step	Checked: DS
Approved By: VIE	Approved By: N/A
(PROJECT MANAGER)	(MANAGEMENT if reqd)
Description of Change: DSI 9068 revised to Rev B. to include min. edge distance for hole drilling as per DSI request.	
Notification/Acceptance	Affected <input checked="" type="checkbox"/>
QA	N/A
Production	N/A
Planning	<input checked="" type="checkbox"/>
Marketing	<input checked="" type="checkbox"/>
JB / MKTG request	
" " "	
Engineering Actions	Yes No Responsible To happen by: Complete
Revise Blue File	<input checked="" type="checkbox"/> <input type="checkbox"/> KE 97/09/09 KE 97/09/23
Revise Pink File	<input checked="" type="checkbox"/> <input type="checkbox"/> KE " KE 97/09/23
Revise D-Part Master Binder	<input type="checkbox"/> <input checked="" type="checkbox"/>
Update Grey Project Binder 630	<input checked="" type="checkbox"/> <input type="checkbox"/> KE 97/09/09 KE 97/09/23
Notify TCA of Change	<input type="checkbox"/> <input checked="" type="checkbox"/>
Notify FAA of Change	<input type="checkbox"/> <input checked="" type="checkbox"/>
Update DEO Binder	<input checked="" type="checkbox"/> <input type="checkbox"/> KE 97/11/9 KE 97/09/23
Update Master Document List	<input type="checkbox"/> <input checked="" type="checkbox"/>
Non-Engineering Actions	Yes No Production QA Complete
Stock Parts:	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>
Re-work current stock	<input type="checkbox"/> <input checked="" type="checkbox"/>
Scrap current stock	<input type="checkbox"/> <input checked="" type="checkbox"/>
Production Parts:	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>
Re-work current production	<input type="checkbox"/> <input checked="" type="checkbox"/>
Scrap current production	<input type="checkbox"/> <input checked="" type="checkbox"/>
Shipped Parts:	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>
Notify previous customers	<input type="checkbox"/> <input checked="" type="checkbox"/>
Future Parts:	<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>
Change future production	<input type="checkbox"/> <input checked="" type="checkbox"/>
Update IPP	<input type="checkbox"/> <input checked="" type="checkbox"/>
Change Paperwork for kits in stock	N/A
Notes:	

DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DM</i>	APPROVED <i>KE</i>	DRAWING NO. DSI 9068	REV. B SHEET 1 OF 1
DATE 97.09.05		TITLE FOLDING STEP INSTALLATION	SCALE NTS
A	97.06.25	NEW ISSUE	
B	97.09.05	MIN. EDGE DISTANCE ADDED	

DART SERVICE INSTRUCTION

EFFECTIVITY: DND-CANADA AIRCRAFT
 AMENDS DRAWING D412-630
 REF. STA SH96-69
 STC SR00595NY/SR00597NY/SR00598NY



- 1) HANG STEP TO UPPER HARDPOINTS AT STA 84 AND STA 155 USING HARDWARE PROVIDED
- 2) POSITION STEP IN PLACE TO CLEAR AIRCRAFT BELLY AND PROVIDE DESIRED ALIGNMENT OF STEP
- 3) TRANSFER DRILL LOWER HARDPOINT LUG TO STEP BRACKET AT STA 84 AND STA 155, AND TRANSFER DRILL BOTH HARDPOINTS AT STA 129. MINIMUM EDGE DISTANCE - 1.5 X HOLE DIA
- 4) ZINC CHROMATE PRIME DRILLED HOLES ON STEP BRACKETS PER MIL-P-8585
- 5) INSTALL STEP WITH HARDWARE PROVIDED